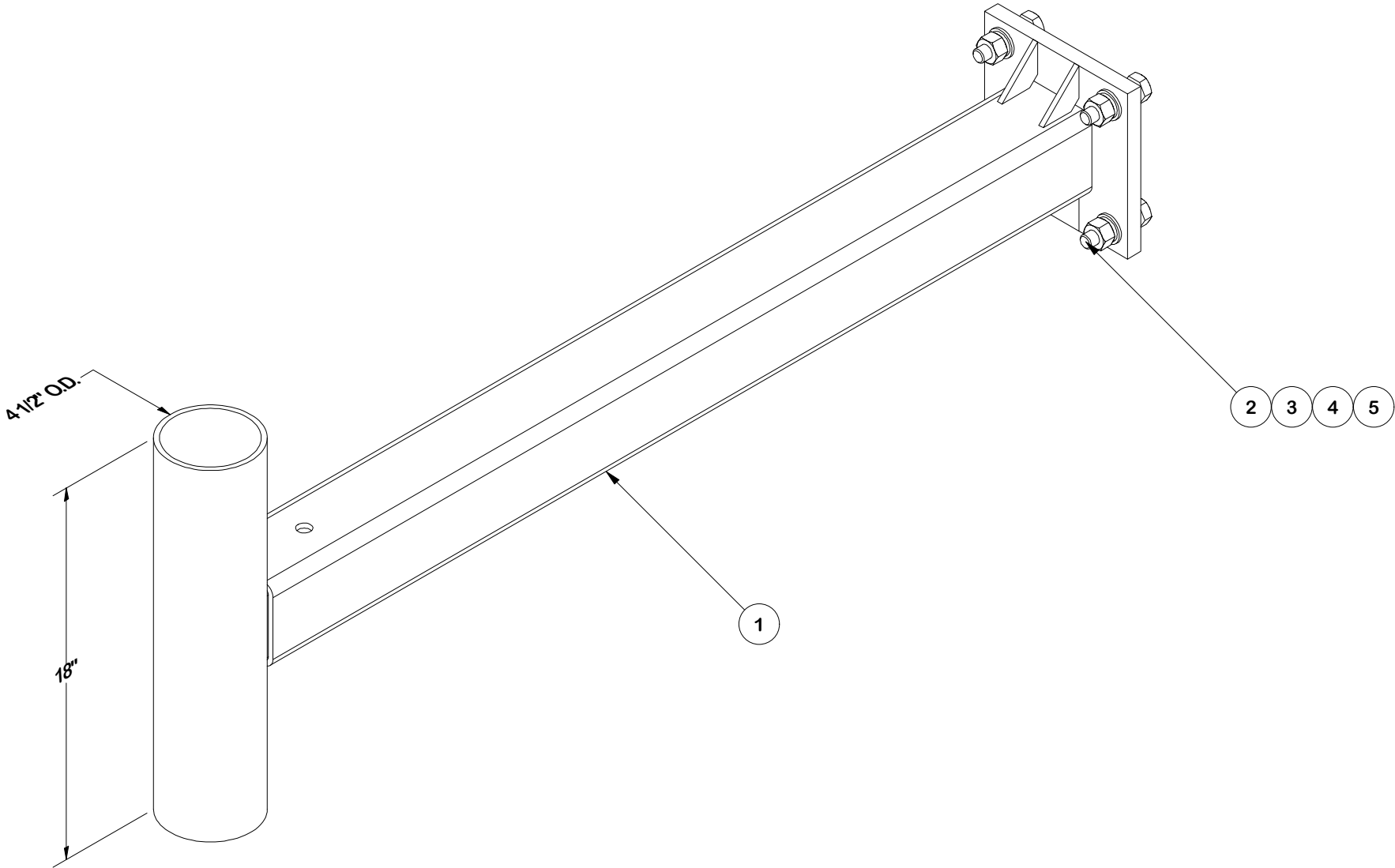


PARTS LIST					
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.
1	1	X-SV197-48	SUPPORT ARM WELDMENT - 48"		76.29
2	4	A58234	5/8" x 2-3/4" HDG A325 HEX BOLT	2 3/4 in	0.36
3	4	A58FW	5/8" HDG A325 FLATWASHER		0.03
4	4	G58LW	5/8" HDG LOCKWASHER		0.03
5	4	A58NUT	5/8" HDG A325 HEX NUT		0.13
TOTAL WT. #					78.48



FINISH:  
HOT DIP GALVANIZED.

TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:  
SAWED, SHEARED AND GAS CUT EDGES ( $\pm 0.030"$ )  
DRILLED AND GAS CUT HOLES ( $\pm 0.030"$ ) - NO CONING OF HOLES  
LASER CUT EDGES AND HOLES ( $\pm 0.010"$ ) - NO CONING OF HOLES  
BENDS ARE  $\pm 1/2$  DEGREE  
ALL OTHER MACHINING ( $\pm 0.030"$ )  
ALL OTHER ASSEMBLY ( $\pm 0.060"$ )

PROPRIETARY NOTE:  
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION

48"  
SUPPORT  
ARM

CPD NO.	DRAWN BY	ENG. APPROVAL
4470	CEK 4/14/2011	
CLASS	DRAWING USAGE	CHECKED BY
81	CUSTOMER	BMC 4/14/2011



Engineering  
Support Team:  
1-888-753-7446

Locations:  
New York, NY  
Atlanta, GA  
Los Angeles, CA  
Plymouth, IN  
Salem, OR  
Dallas, TX

PART NO.	SV197-48
DWG. NO.	SV197-48